SAFETY DATA SHEET
CORTROL* OS5300

1. Identification
Product identifier
CORTROL OS5300

Other means of identification
None.

Version #
2.0

Prepared by
This SDS has been prepared by GE Water & Process Technologies Regulatory Department (1-215-355-3300).

Revision date
Apr-21-2017

Supersedes date
Jan-26-2017

Recommended use
Organic oxygen scavenger

Recommended restrictions
None known.

Company/undertaking identification
GE Water & Process Technologies Canada
3239 Dundas Street West
Oakville, Ontario, L6M 4B2
T 905-465-3030

Emergency telephone
(800) 877-1940

2. Hazard(s) identification
Physical hazards
Flammable liquids
Category 3

Skin corrosion/irritation
Category 2

Serious eye damage/eye irritation
Category 2A

Health hazards
Sensitization, skin
Category 1

Germ cell mutagenicity
Category 2

Carcinogenicity
Category 2

Specific target organ toxicity, single exposure
Category 3 respiratory tract irritation

Label elements
Signal word
Warning

Hazard statement
Precautionary statement

Prevention
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing mist or vapor. Wash thoroughly after handling. Use protective gloves/protective clothing/eye protection/face protection.

Response
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical advice/attention. Call a POISON CENTER/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.

Storage
Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards
None known.

Supplemental information
None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS #</th>
<th>Percent (wt/wt)</th>
</tr>
</thead>
<tbody>
<tr>
<td>N,N Diethylhydroxylamine</td>
<td>3710-84-7</td>
<td>20 - 40</td>
</tr>
<tr>
<td>Hydroquinone</td>
<td>123-31-9</td>
<td>1 - 2.5</td>
</tr>
</tbody>
</table>

Composition comments
Information for specific product ingredients as required by the WHMIS Regulations is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

4. First-aid measures

Inhalation
Move to fresh air. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin contact
Remove contaminated clothing immediately and wash skin with soap and water. Wash contaminated clothing before reuse. Get medical attention if irritation develops and persists.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Do not induce vomiting. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information
Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the materials involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.

Fire fighting equipment/instructions
In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Cool containers / tanks with water spray.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
Flammable liquid and vapor.
6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Accidental release of large quantities into the aquatic environment may harm aquatic organisms.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). Protect from freezing. If frozen, thaw completely and mix thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroquinone (CAS 123-31-9) TWA</td>
<td>1 mg/m3</td>
<td></td>
</tr>
<tr>
<td>N,N Diethylhydroxylamine (CAS 3710-84-7) TWA</td>
<td>2 ppm</td>
<td></td>
</tr>
</tbody>
</table>

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

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Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

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Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

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Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

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<td>TWA</td>
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</table>

Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

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<td>TWA</td>
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Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Eye wash facilities and emergency shower must be available when handling this product. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection

Splash proof chemical goggles.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Suitable gloves can be recommended by the glove supplier. Glove selection must take into account any solvents and other hazards present.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Liquid

Color

Amber to brown

Odor

Amine

Odor threshold

Not available.

pH (concentrated product)

9.8

Melting point/freezing point

10 °F (-12 °C)

Initial boiling point and boiling range

212 °F (100 °C)

Flash point

122 °F (50 °C) P-M(CC)

Evaporation rate

< 1 (Ether = 1)

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)

Not available.

Flammability limit - upper (%)

Not available.

Explosive limit - lower (%)

Not available.

Explosive limit - upper (%)

Not available.

Vapor pressure

18 mm Hg

Vapor pressure temp.

70 °F (21 °C)

Vapor density

> 1 (Air = 1)

Relative density

1

Relative density temperature

70 °F (21 °C)

Solubility
gies

Solubility (water)

100 %
10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
Hazardous polymerization does not occur.

Conditions to avoid
Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials
Strong acids. Strong oxidizing agents.

Hazardous decomposition products
Oxides of carbon and nitrogen evolved in fire.

11. Toxicological information

Information on likely routes of exposure

Inhalation
May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact
May cause an allergic skin reaction.

Eye contact
Causes serious eye irritation.

Ingestion
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects
Acute toxicity
May cause respiratory irritation. May cause an allergic skin reaction.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>CORTROL OS5300 (CAS Mixture)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>&gt; 5000 mg/kg, (Calculated according to GHS additivity formula)</td>
</tr>
<tr>
<td><strong>Inhalation</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LC50</td>
<td>Rat</td>
<td>&gt; 20 mg/l, 4 Hours, (Calculated according to GHS additivity formula)</td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>&gt; 5000 mg/kg, (Calculated according to GHS additivity formula)</td>
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<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>&gt; 2000 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>367 mg/kg</td>
</tr>
</tbody>
</table>
Test Results

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<td>N,N Diethylhydroxylamine (CAS 3710-84-7)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Rabbit</td>
<td>1300 mg/kg</td>
</tr>
<tr>
<td>Inhalation</td>
<td>Rat</td>
<td>9.5 mg/L, 4 Hour</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>2190 mg/kg</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation**
Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation**
Causes serious eye irritation.

**Respiratory or skin sensitization**

**ACGIH sensitization**

HYDROQUINONE (CAS 123-31-9) Dermal sensitization

Canada - British Columbia OELs: Respiratory or skin sensitiser
Hydroquinone (CAS 123-31-9) Capable of causing respiratory, dermal or conjunctival sensitization.

Canada - Manitoba OELs Hazard: Dermal sensitization
Hydroquinone (CAS 123-31-9) Dermal sensitization

Respiratory sensitization
This product is not expected to cause respiratory sensitization.

Skin sensitization
May cause an allergic skin reaction.

Germ cell mutagenicity
Suspected of causing genetic defects.

Carcinogenicity
Suspected of causing cancer.

**ACGIH Carcinogens**

Hydroquinone (CAS 123-31-9) A3 Confirmed animal carcinogen with unknown relevance to humans.

Canada - Manitoba OELs: carcinogenicity
Hydroquinone (CAS 123-31-9) Confirmed animal carcinogen with unknown relevance to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity
Hydroquinone (CAS 123-31-9) 3 Not classifiable as to carcinogenicity to humans.

**Reproductive toxicity**
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
May cause respiratory irritation.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Based on available data, the classification criteria are not met.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

**Ecotoxicity**

<table>
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<tr>
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</tr>
</thead>
<tbody>
<tr>
<td>CORTROL OS5300 (CAS Mixture)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LC50</td>
<td>Fathead Minnow</td>
<td>1.4 mg/L, Static Renewal Bioassay, 96 hour</td>
</tr>
<tr>
<td>NOEL</td>
<td>Fathead Minnow</td>
<td>0.78 mg/L, Static Renewal Bioassay, 96 hour</td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>LC50</td>
<td>Daphnia magna</td>
</tr>
<tr>
<td>NOEL</td>
<td>Daphnia magna</td>
<td>1.6 mg/L, Static Renewal Bioassay, 48 hour</td>
</tr>
</tbody>
</table>

**Bioaccumulative potential**
No data available.

**Partition coefficient n-octanol / water (log Kow)**

Hydroquinone 0.59

**Mobility in soil**
No data available.

**Other adverse effects**
Not available.
Persistence and degradability

- COD (mgO2/g) 706 (calculated data)
- BOD 5 (mgO2/g) 23 (calculated data)
- BOD 28 (mgO2/g) 197 (calculated data)
- Closed Bottle Test (% Degradation in 28 days) 26 (calculated data)
- Zahn-Wellens Test (% Degradation in 28 days) 19 (calculated data)
- TOC (mg C/g) 13

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

UN number UN1993
UN proper shipping name FLAMMABLE LIQUID, N.O.S. (Diethylhydroxylamine), MARINE POLLUTANT
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group III
Environmental hazards Yes

The goods described above have been classified using a combination of testing, technical data, calculations and manufacturer knowledge in accordance with Part 2, Classification.

DOT

UN number UN1993
UN proper shipping name Flammable liquids, n.o.s. (Diethylhydroxylamine), RQ(Hydroquinone (1,4-Benzenediol), Diethylamine)
Transport hazard class(es)
Class 3
Packing group III
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
ERG number 128

Some containers may be exempt from Dangerous Goods/Hazmat Transport Regulations, please check BOL for exact container classification.

IMDG

UN number UN1993
UN proper shipping name FLAMMABLE LIQUID, N.O.S. (Diethylhydroxylamine), RQ(Hydroquinone (1,4-Benzenediol), Diethylamine), MARINE POLLUTANT
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group III
Environmental hazards
Marine pollutant Yes
EmS F-E, S-E
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number UN1993
UN proper shipping name Flammable liquid, n.o.s. (Diethylhydroxylamine)
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group III

Material name: CORTROL* OS5300
Version number: 2.0
Environmental hazards: Yes

ERG Code: 128

Special precautions for user: Read safety instructions, SDS and emergency procedures before handling.
Some containers may not be approved under IATA, please check BOL for exact container classification.

General information: IMDG Regulated Marine Pollutant.

15. Regulatory information

Canadian regulations

- Controlled Drugs and Substances Act
  Not regulated.

- Export Control List (CEPA 1999, Schedule 3)
  Not listed.

- Greenhouse Gases
  Not listed.

- Precursor Control Regulations
  Not regulated.

Inventory status

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).
16. Other information

Issue date: Jan-26-2017
Revision date: Apr-21-2017
Version #: 2.0

List of abbreviations
- CAS: Chemical Abstract Service Registration Number
- TWA: Time Weighted Average
- STEL: Short Term Exposure Limit
- LD50: Lethal Dose, 50%
- LC50: Lethal Concentration, 50%
- NOEL: No Observed Effect Level
- COD: Chemical Oxygen Demand
- BOD: Biochemical Oxygen Demand
- TOC: Total Organic Carbon
- TLV: Threshold Limit Value
- IATA: International Air Transport Association
- IMDG: International Maritime Dangerous Goods Code
- ACGIH: American Conference of Governmental Industrial Hygienists
- TSRTN indicates a Trade Secret Registry Number is used in place of the CAS number.

References: No data available

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information
Physical & Chemical Properties: Multiple Properties

* Trademark of General Electric Company. May be registered in one or more countries.